

*This specification is one of a series based on installation systems we have tailored to meet our needs and rigid performance requirements and have used over the past five years. This information is designed to assist Architects in specifications where timber flooring is required.*

*As a solid timber and timber veneer flooring supply and installation company we can be contacted re the **supply of any specified product**. And, we would appreciate the opportunity of **quoting for your timber flooring work** NZ wide.*

## **SOLID T&G OVER PLY OVER CONCRETE SUBFLOOR**

### **1. PRODUCTS**

#### **1.1 CONCRETE SEALER**

*Selleys* "VBS" 2 pot epoxy vapor barrier system.

#### **1.2 ADHESIVE FOR PLY AND T&G**

*Selleys* Direct Stick Adhesive

#### **1.3 PLY BOARD**

12mm MBH (Marine Bonded Hardwood) ply.

#### **1.4 MECHANICAL FIXING**

*Hilti* or *Ramset* 28 – 32mm masonry anchors

#### **1.5 SOLID T&G FLOORING TIMBER**

Preferably "end matched" and kiln dried to a moisture content to match the proposed finished installation environment, plastic wrapped and stored flat & inside until installation start.

#### **1.6 POLYURETHANE**

*Uroxsys* MCVU non-yellowing moisture cured polyurethane.

### **2. INSTALLATION**

#### **2.1 PRIOR TO STARTING ANY WORK**

Start installation only when the building is fully enclosed, when all "wet" trades have finished and when any heating or air-conditioning systems are operating.

#### **2.2 SUBFLOOR**

Ensure the subfloor is clean & dry and level to the BRANZ Specification of maximum 5mm over a 3 meter straight edge in any direction.

#### **2.3 SUBFLOOR PREPARATION**

Diamond grind the entire floor area to remove surface layer, high spots and construction debris to ensure the best possible key to the slab.

## 2.4 MOISTURE BARRIER

Vacuum the diamond ground slab and apply **Selleys** VBS vapor barrier to the manufacturers specification, restrict traffic & allow 6 – 8 hrs to dry.

## 2.5 LEVELLING

Fill any low spots with a proprietary leveling compound and primer over the VBS following the manufacturers specifications. We use and recommend the K15 system with Ardon 25 and Ardex 82 2-pot primer applied over the VBS. The primer is applied before leveling, to ensure a strong bond between the VBS & leveling compound. Note: Levelling compound, if applied underneath the VBS vapor barrier may be weakened by the presence of trapped moisture in the concrete slab. Follow manufacturers instructions.

## 2.6 PLY BOARD

Lay sheets of ply in full sheets running in the opposite direction to the Timber overlay which will be layed above, fixed with **Selleys** Direct Stick Adhesive and mechanically fixed with 28-32mm masonry anchors i.e. Hilti or Ramset. Leave 3-5mm expansion spaces between each board.

## 2.7 SOLID T&G MOISTURE CONTENT

Check the moisture content of the timber flooring and ensure it is at the desired level for the installation environment.

## 2.8 T&G INSTALLATION

If necessary sand the ply flat. Install timber flooring over ply using the double fixing system of **Selleys** Direct Stick Adhesive & secret nailing with 28-32mm staples using a pneumatic flooring stapler/hit up gun. Apply the adhesive directly onto the ply and following manufacturers specs.

## 2.9 EXPANSION SPACES

Leave expansion spaces to the timber suppliers specifications at all fixed objects, walls and flooring transitions/junctions.

## 2.10 ACCLIMATISATION

After installation allow flooring to acclimatise to the environment for at least 2 weeks with any air conditioning or heating running.

# 3. FINISHING

## 3.1 SANDING & COATING

Sand the surface flat, trowel fill the entire floor to fill all gaps and fine sand. Apply 2 coats of **Uroxsys** MCVU Gloss non yellowing moisture cured polyurethane and 1 coat of **Uroxsys** MCVU Low Sheen (Matt or Satin finish) non yellowing moisture cured polyurethane to the manufactures specifications and spread rates.

## 3.2 PROTECTION

After final coat restrict all traffic for 48 hours then allow only light, clean traffic for 7 days to allow polyurethane to fully harden. Once the polyurethane has fully hardened it may be covered by corrugated cardboard to protect it from trade damage (vacuum carefully first). Avoid covering within first 7 days and avoid covering with plastic at any stage.